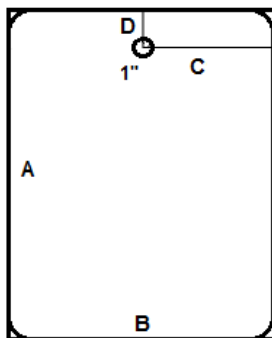


## BAG SPECIFICATION

|                             |  |   |
|-----------------------------|--|---|
| <b>Product Code</b>         | <b>HLE8SL2</b>                                 |   |
| <b>Product Description</b>  | 20L, High Barrier, Aseptic Bag                 |   |
| <b>Irradiation</b>          | Minimal dose: 1.5Mrad                          |   |
| <b>Bag Inner Dimensions</b> | 585 mm length, 520 mm width                    | 23 1/16" length, 20 1/2" width                            |
| <b>Oxygen Transmission</b>  | <0.02cc/m <sup>2</sup> /day<br>(at 23°C 0% RH) | <0.00129 cc/100 in <sup>2</sup> /day<br>(at 73.4°F 0% RH) |
| <b>Tolerances</b>           | ± 10 mm  | ± 3/8"  |

|                  | Structure | Material   | Thickness            |          |
|------------------|-----------|--|----------------------|----------|
| <b>Outer Ply</b> |           | PE / Met PET / PE<br>Metal                       | 102 μ                | 4.02 Mil |
| <b>Inner Ply</b> |           | Multi Layer CoEx<br>PE/EVOH/PA/PE<br>Transparent | 90 μ                 | 3.54 Mil |
| <b>SPOUT CAP</b> |           | MDPE - Grey<br>PA (Nylon)-<br>Dark Blue          | 1 inch,<br>Plug type |          |

All raw materials are Food Contact approved and comply with the FDA applicable requirement of title 21 of the Federal Regulation Code, & comply with EU directive 10/2011 + 90/128/EEC + 1935/2004 + (EC) №2023/2006.



| Dimensions | mm  | inch    |
|------------|-----|---------|
| <b>A</b>   | 585 | 23 1/16 |
| <b>B</b>   | 520 | 20 1/2  |
| <b>C</b>   | 260 | 10 1/4  |
| <b>D</b>   | 80  | 3 1/8   |
|            |     |         |
|            |     |         |

|                  |                          |                       |                         |
|------------------|--------------------------|-----------------------|-------------------------|
| <b>Packaging</b> | 170 bags in a carton box | 10 Boxes per Pallet   | 1700 bags per Pallet    |
|                  | Box Dimensions:          | 950mm x 570mm x 190mm | 37 3/8"x22 5/8"x7 1/2"h |
| <b>Weight</b>    | Bag                      | 0.13Kg                | 0.3lb                   |
|                  | Box                      | 25Kg                  | 56.3lb                  |
|                  | Pallet                   | 274Kg                 | 605lb                   |
| <b>Version</b>   | May 18, 2021             | <b>Ref :</b>          | <b>5110020326</b>       |