



## BAG SPECIFICATION

<b>Product Code</b>	<b>HL6SLK1 WEB F</b>	
<b>Product Description</b>	4-Gallon, Standard Barrier, WEB Aseptic Bag	
<b>Irradiation</b>	Minimal dose: 1.5Mrad	
<b>Bag Inner Dimensions</b>	550 mm length, 470 mm width	24" length, 18 1/2" width
<b>Oxygen Transmission</b>	<1.0 cc/m <sup>2</sup> /day (at 23°C 0% RH)	<0.0645 cc/100 in <sup>2</sup> /day (at 73.4°F 0% RH)
<b>Tolerances</b>	± 10 mm	± 3/8"

	Structure	Material	Thickness	
<b>Outer Ply</b>		PE / Met PET / PE Metal	102 μ	4.016Mil
<b>Inner Ply</b>		LLDPE Transparent	50 μ	1.96 Mil
<b>SPOUT CAP</b>		MDPE - Grey LLDPE - Blue	1 inch, Flat Rigid	

All raw materials are Food Contact approved and comply with the FDA applicable requirement of title 21 of the Federal Regulation Code, & comply with EU directive 10/2011 + 90/128/EEC + 1935/2004 + (EC) №2023/2006.

	Dimensions	mm	inch
	<b>A</b>		550
<b>B</b>		470	18 1/2
<b>C</b>		60	2 3/8
<b>D</b>		235	9 1/4
<b>E</b>		570	19 3/4
<b>F</b>		500	22
Spout <b>FIRST</b> out of Box.			

<b>Packaging</b>	200 bags in a carton box	14 Boxes per Pallet	2800 bags per Pallet
	Box Dimensions:	950mm x 575mm x 270mm h	37 3/8" x 22 5/8" x 10 1/2" h
<b>Weight</b>	Bag	0.0987Kg	0.218lb
	Box	22.75Kg	50.16lb
	Pallet	337Kg	743lb
<b>Version</b>	December 11, 2016	<b>Ref :</b>	<b>5150040006</b>